



# Product Environmental Report

## Apple Watch Series 6

Date introduced  
September 15, 2020

### Made with better materials

**100%**

recycled aluminum  
case

**99%**

recycled tungsten

### Energy efficient

Meets California Energy Commission's energy efficiency standards for battery charger systems.

### Responsible packaging

**100%**

of the wood fiber  
comes from recycled  
and responsible  
sources

**95%**

of the packaging is  
fiber based, due to  
our work to use less  
plastic in packaging



### Tackling climate change

**100%**

We're committed to transitioning our entire manufacturing supply chain to 100 percent renewable electricity by 2030.

### Smarter chemistry<sup>1</sup>

- Arsenic-free glass
- Mercury-free
- Brominated flame retardant-free
- PVC-free
- Beryllium-free
- Complies with European REACH regulation on nickel

### Apple Trade In

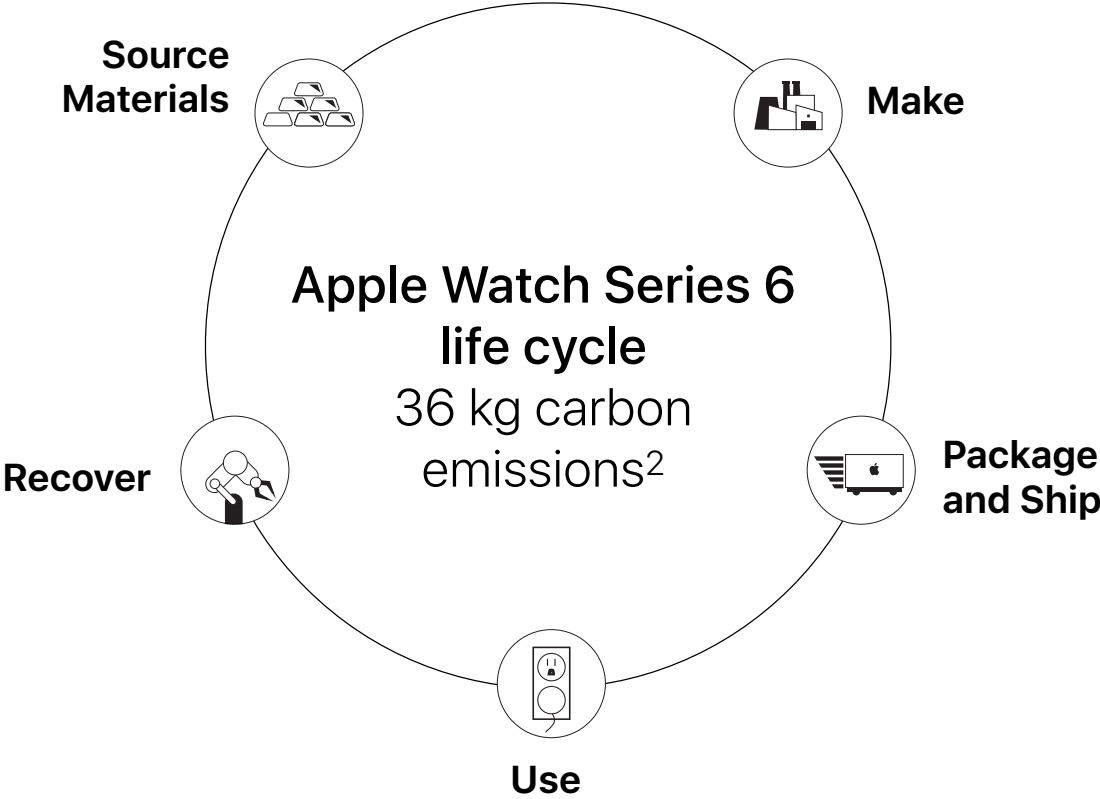
Return your device through Apple Trade In and we'll give it a new life or recycle it for free.

**Apple Watch case made with  
100% recycled aluminum**

# Taking responsibility for our products at every stage

We take responsibility for our products throughout their life cycles—including the materials they are made of, the people who assemble them, and how they are recycled at end of life. And we focus on the areas where we can make the biggest difference for our planet: reducing our impact on climate change, conserving important resources, and using safer materials.

We sell millions of products. So making even small adjustments can have a meaningful impact.



### Carbon footprint

We continue to make progress in reducing Apple’s contribution to climate change—by focusing on making energy-efficient products with renewable or recycled materials and with renewable energy. Use of renewable energy by our suppliers as well as continued use of recycled aluminum helped reduce emissions associated with manufacturing Apple Watch Series 6. And removal of the inbox adapter reduced product emissions as well. Overall, the Apple Watch Series 6 carbon footprint decreased by 12 percent compared with the previous generation.<sup>3</sup> Apple is committed to using carbon life cycle assessments to identify opportunities to drive down product greenhouse gas emissions.

### Apple Watch Series 6 life cycle carbon emissions

78%	Production
7%	Transport
14%	Use
<1%	End-of-life processing



# Source Materials

Apple Watch Series 6 is made with 99 percent recycled tungsten.

To conserve important resources, we work to reduce the material we use and aim to one day source only recycled or renewable materials in our products. And as we make this transition, we remain committed to the responsible sourcing of primary materials. We map many materials, some to the mineral source, and establish the strictest standards for smelters and refiners. We're proud to be recognized as a worldwide leader in the responsible sourcing of minerals in our products. Our product designs also consider the safety of those who make, use, and recycle our products, restricting the use of hundreds of harmful substances. Our standards go beyond what's required by law to protect people and the environment. By removing the inbox power adapter, we anticipate avoiding the equivalent of mining 45,000 metric tons of copper, tin, and zinc ore.<sup>4</sup>

## Tungsten

We use 100 percent recycled tungsten in the Taptic Engine, which represents 99 percent of the total tungsten in the device. Apple also requires 100 percent of identified tin, tantalum, tungsten, gold, and cobalt smelters and refiners to participate in third-party audits.<sup>5</sup>

## Rare earth elements

We use 100 percent recycled rare earth elements in multiple magnets, representing more than 70 percent of the total rare earth elements in the device.

## Aluminum

We use 100 percent certified recycled aluminum for the case of Apple Watch Series 6. This case delivers the same performance and reliability Apple is known for—without mining any new bauxite (aluminum ore) from the earth.

## Smarter chemistry

Apple Watch Series 6 is free of harmful substances like beryllium, brominated flame retardants, PVC, phthalates, arsenic in the glass, and mercury.<sup>1</sup> A great deal of care and research goes into choosing materials for all our devices. We developed our own [specification](#) for Apple Watch that goes beyond existing regulations, based on leading standards and recommendations from board-certified toxicologists and dermatologists. In fact, every material that would come into contact with skin is evaluated and tested extensively. Only materials that pass these reviews are acceptable for use in Apple products.





# Make

The Apple Supplier Code of Conduct sets strict standards for the protection of people in our supply chain and the planet that we all share. Every year, we assess our suppliers' performance in upholding the standards required by our Code.

We work closely with our suppliers to provide safe and healthy workplaces where people are treated with dignity and respect, and to reduce suppliers' environmental impact. Our requirements apply across our supply chain, and include the responsible sourcing of materials. From the strong foundation set by our Code, we go further—from helping suppliers transition to renewable energy, to providing educational opportunities for their employees, to supporting final assembly suppliers in reducing waste.

## Greener chemicals

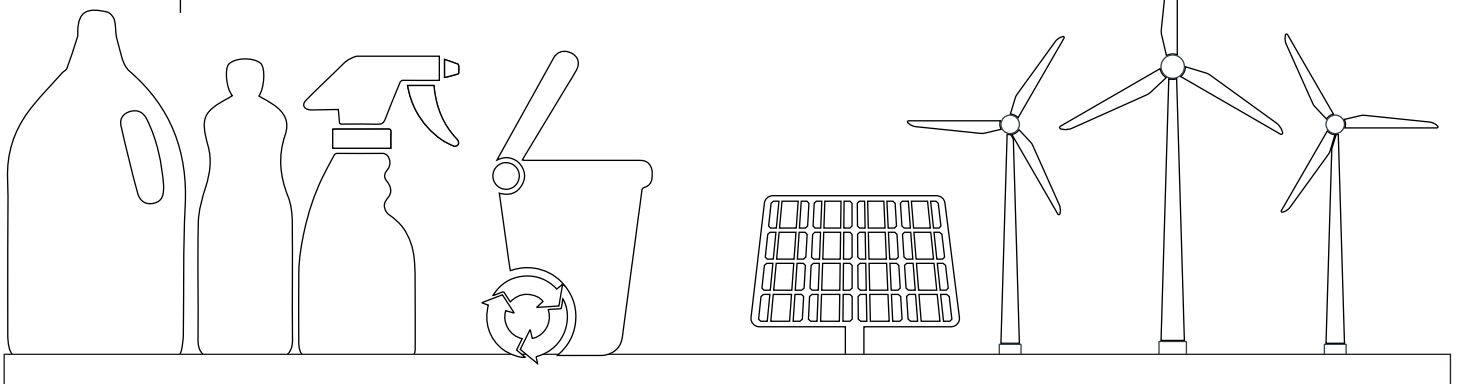
All Apple Watch Series 6 final assembly supplier sites use safer cleaners and degreasers in their manufacturing processes, as determined by the GreenScreen® assessment method.<sup>6</sup>

## Zero Waste to Landfill

Apple's Zero Waste Program helps suppliers eliminate waste sent to landfill.

## Supplier energy use

All Apple Watch Series 6 final assembly supplier sites are transitioning to 100 percent renewable energy for Apple production.





## Package and Ship

Apple Watch Series 6 packaging is made with 100 percent recycled and responsibly sourced wood fiber.

To improve our packaging, we are working to eliminate plastics, increase recycled content, and use less packaging overall. All of the wood fiber in our packaging is either recycled or comes from responsibly managed forests.<sup>7</sup> And we have protected or created enough responsibly managed forests to cover all the virgin wood fiber we use in our packaging.<sup>8</sup> This ensures working forests are able to regrow and continue to clean our air and purify our water. With the removal of the inbox power adapter, we reduced the weight of Apple Watch Series 6 packaging by 42 percent and we reduced the carbon footprint from shipping.<sup>9</sup>

### 95%

of the packaging<sup>9</sup>  
is fiber based, due to  
our work to use less  
plastic in packaging

### 47%

recycled content in  
fiber packaging

### 100%

of the virgin wood  
fiber in the packaging  
comes from responsibly  
managed forests<sup>7</sup>





# Use

Apple Watch Series 6 meets California's stringent requirements for energy efficiency.<sup>10</sup>

We design our products to be energy efficient, long lasting, and safe. Apple Watch Series 6 uses software and power-efficient components that intelligently manage power consumption. We also run our own Reliability and Environmental Testing Labs so our products go through rigorous testing before they leave our doors. Our support continues throughout each product's life cycle, with regular software updates to keep devices current and a network of authorized repair professionals to service them, if necessary.



## Designed to last

Apple Watch Series 6 is made with durable, robust materials and has a water resistance rating of 50 meters under ISO 22810:2010.<sup>11</sup>

## Energy efficient

Apple Watch Series 6 meets the California Energy Commission's stringent energy efficiency standards for battery charger system performance.<sup>10</sup>

## Made with smarter chemistry

We apply rigorous controls for materials that come into skin contact—all based on recommendations from toxicologists and dermatologists.





## Recover

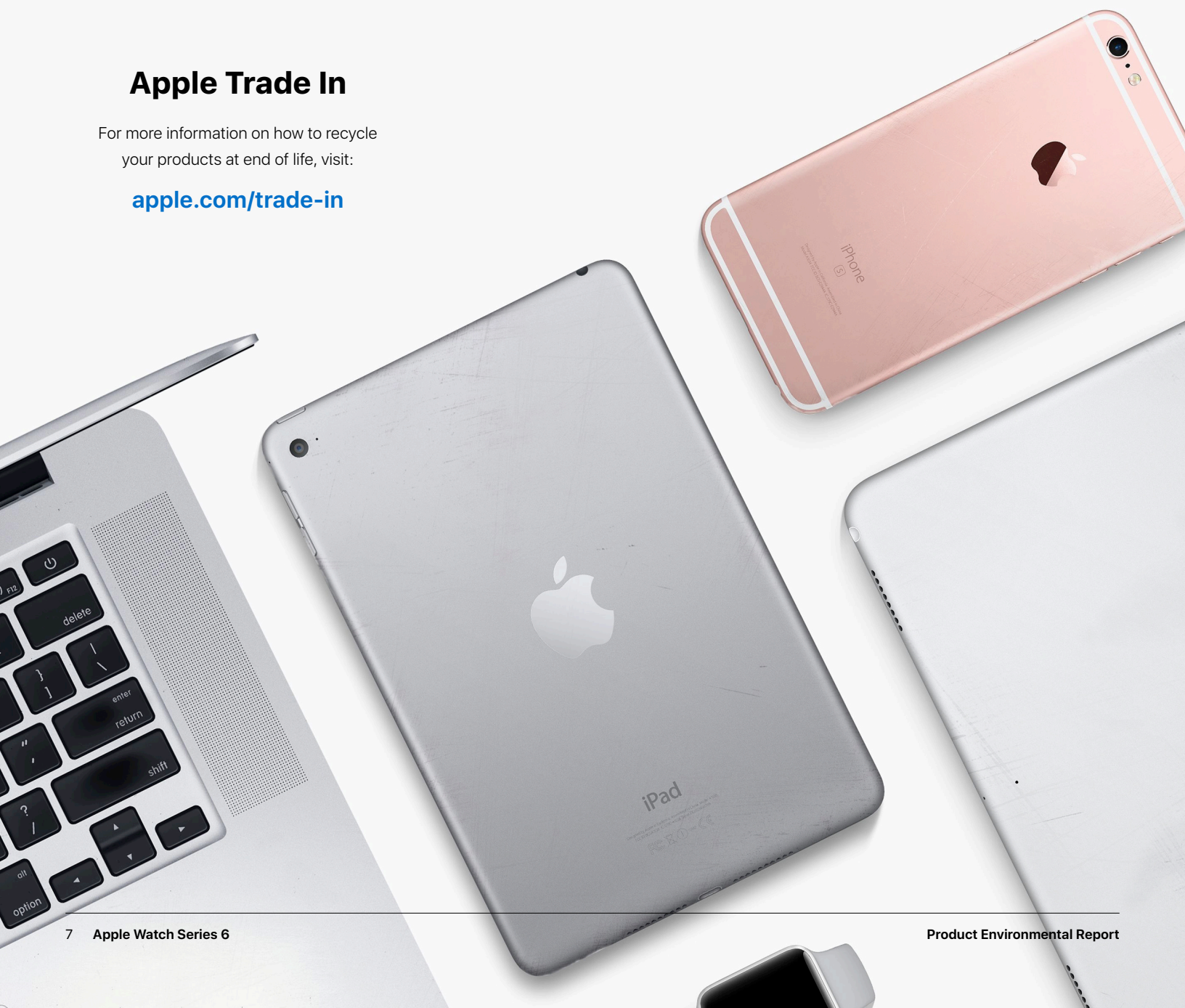
Return your product with Apple Trade In and we'll ensure it has a long life or recycle it for free.

When products are used longer, fewer resources are extracted from the earth. That's why we launched Apple Trade In—it offers customers a seamless way to return their old devices and accessories to Apple. Eligible devices can be traded in for credit or an Apple Store Gift Card, while accessories and other devices can be recycled for free.<sup>12</sup> We also offer and participate in [product take-back and recycling collection programs](#) for 99 percent of the countries where we sell products—and we hold our recyclers to high standards. Our efforts to keep harmful substances out of our products also mean our materials are safer to recover and reuse.

## Apple Trade In

For more information on how to recycle your products at end of life, visit:

[apple.com/trade-in](https://apple.com/trade-in)



# Definitions

**Recycled materials:** Recycling makes better use of finite resources by sourcing from recovered rather than mined materials. Recycled content claims for materials used in our products have been verified by an independent third party to a recycled content standard that conforms to ISO 14021.

**Bio-based plastics:** Bio-based plastics are made from biological sources rather than from fossil-fuel sources. Bio-based plastics allow us to reduce reliance on fossil fuels.

**Renewable materials:** We define bio-materials as those that can be regenerated in a human lifespan, like paper fibers or sugarcane. Bio-materials can help us use fewer finite resources. But even though bio-materials have the ability to regrow, they are not always managed responsibly. Renewable materials are a type of bio-material managed in a way that enables continuous production without depleting earth's resources. That's why we focus on sources that are certified for their management practices.

**Supplier Clean Energy Program:** Since the electricity used to make our products is the largest contributor to our overall carbon footprint, we're helping our suppliers become more energy efficient and transition to new renewable energy sources. We're committed to transitioning our entire manufacturing supply chain to 100 percent renewable electricity by 2030.

**Carbon footprint:** Estimated emissions are calculated in accordance with guidelines and requirements as specified by ISO 14040 and ISO 14044. There is inherent uncertainty in modeling carbon emissions due primarily to data limitations. For the top component contributors to Apple's carbon emissions, Apple addresses this uncertainty by developing detailed process-based environmental models with Apple-specific parameters. For the remaining elements of Apple's carbon footprint, we rely on industry average data and assumptions. Calculation includes emissions for the following life cycle phases contributing to Global Warming Potential (GWP 100 years) in CO<sub>2</sub> equivalency factors (CO<sub>2</sub>e):

- **Production:** Includes the extraction, production, and transportation of raw materials, as well as the manufacture, transport, and assembly of all parts and product packaging.
- **Transport:** Includes air and sea transportation of the finished product and its associated packaging from manufacturing site to regional distribution hubs. Transport of products from distribution hubs to end customers is modeled using average distances based on regional geography.
- **Use:** Apple assumes a three- or four-year period for power use by first owners based on the product type. Product use scenarios are based on historical customer use data for similar products. Geographic differences in the power grid mix have been accounted for at a regional level.
- **End-of-life processing:** Includes transportation from collection hubs to recycling centers and the energy used in mechanical separation and shredding of parts. For more information on the carbon footprint, visit [apple.com/environment/answers](https://apple.com/environment/answers).

# Endnotes

<sup>1</sup> Apple defines its restrictions on harmful substances, including definitions for what Apple considers to be “free of,” in the [Apple Regulated Substances Specification](#). Every Apple product is free of PVC and phthalates with the exception of AC power cords in India, Thailand (for 2-prong AC power cords), and South Korea, where we continue to seek government approval for our PVC and phthalates replacement. Apple products comply with the European Union Directive 2011/65/EU and its amendments, including exemptions for the use of lead such as high-temperature solder. Apple is working to phase out the use of these exempted substances where technically possible.

<sup>2</sup> Greenhouse gas emissions were calculated using a life cycle assessment methodology in accordance with ISO 14040 and 14044 standards and based on Apple Watch Series 6 (GPS + Cellular) 44mm Aluminum Case with Sport Band. We often update our carbon models to leverage new information. As a result, our estimate for the carbon footprint of the previous generation—Apple Watch Series 5 (GPS + Cellular) 44mm Aluminum Case with Sport Band—increased from 40 kg CO<sub>2</sub>e (as published in its Product Environmental Report) to 41 kg CO<sub>2</sub>e.

Carbon footprint			
Apple Watch Series 6		Apple Watch Series 5	
(GPS) 44mm Aluminum Case with Sport Band	35 kg CO <sub>2</sub> e	(GPS) 44mm Aluminum Case with Sport Band	38 kg CO <sub>2</sub> e
(GPS) 44mm Aluminum Case with Sport Loop	32 kg CO <sub>2</sub> e	(GPS) 44mm Aluminum Case with Sport Loop	36 kg CO <sub>2</sub> e
(GPS + Cellular) 44mm Aluminum Case with Sport Band	36 kg CO <sub>2</sub> e	(GPS + Cellular) 44mm Aluminum Case with Sport Band	41 kg CO <sub>2</sub> e
(GPS + Cellular) 44mm Stainless Steel Case with Sport Band	43 kg CO <sub>2</sub> e	(GPS + Cellular) 44mm Stainless Steel Case with Sport Band	47 kg CO <sub>2</sub> e
(GPS + Cellular) 44mm Titanium Case with Sport Band and Sport Loop	42 kg CO <sub>2</sub> e	(GPS + Cellular) 44mm Titanium Case with Sport Band	53 kg CO <sub>2</sub> e
(GPS + Cellular) 44mm Stainless Steel with Milanese Loop	41 kg CO <sub>2</sub> e	—	—



# Endnotes

- <sup>3</sup> Apple Watch Series 5 was used for comparison as the most recently released and similar device. Preproduction Apple Watch Series 6 (GPS + Cellular) 44mm Aluminum Case with Sport Band was compared to shipping Apple Watch Series 5 (GPS + Cellular) 44mm Aluminum Case with Sport Band since these are the two lowest configurations offered.
- <sup>4</sup> Reduction projected based on estimated production volumes.
- <sup>5</sup> Third-party assessments seek to confirm sourcing practices and are part of our responsible sourcing program. In addition, our efforts consider conflict, human rights, and other risks.
- <sup>6</sup> Only chemicals that meet GreenScreen® benchmark 3 or 4 are considered safer and preferred for use. Final assembly sites for Apple Watch Series 6 are among the 18 final assembly supplier facilities that have adopted these safer cleaners. GreenScreen® is a comprehensive hazard assessment tool that evaluates substances against 18 different criteria. For more information, visit [www.greenscreenchemicals.org](http://www.greenscreenchemicals.org).
- <sup>7</sup> Responsible sourcing of wood fiber is defined in Apple's [Sustainable Fiber Specification](#). We consider wood fibers to include bamboo.
- <sup>8</sup> For more information about our work to protect and create responsibly managed forests, please read our [Environmental Progress Report](#).
- <sup>9</sup> Breakdown of U.S. retail packaging by weight.
- <sup>10</sup> Apple Watch Series 6 meets California Energy Commission's Energy Efficiency Standards for Small Battery Charger Systems as outlined in the [California Code of Regulations](#). Please note that ENERGY STAR does not certify devices like Apple Watch.
- Energy efficiency terms: The energy efficiency values for the Apple USB Power Adapter are based on the following conditions.
- Power adapter, no-load: Condition in which the Apple USB Power Adapter with the Apple Watch Magnetic Charging Cable (1m) is connected to AC power, but not connected to Apple Watch Series 6.
  - Power adapter efficiency: Average of the Apple USB Power Adapter with the Apple Watch Magnetic Charging Cable (1m) measured efficiency when tested at 100 percent, 75 percent, 50 percent, and 25 percent of the power adapter's rated output current.
- | Mode                     | Power consumption for Apple Watch Series 6 |       |       |
|--------------------------|--|-------|-------|
|                          | 100V                                       | 115V  | 230V  |
| Power adapter, no-load   | 0.11W                                      | 0.11W | 0.11W |
| Power adapter efficiency | 74.3%                                      | 74.3% | 73.1% |
- <sup>11</sup> Apple Watch Series 6 has a water resistance rating of 50 meters under ISO standard 22810:2010. This means that it may be used for shallow-water activities like swimming in a pool or ocean. However, Apple Watch Series 6 should not be used for scuba diving, waterskiing, or other activities involving high-velocity water or submersion below shallow depth.
- <sup>12</sup> Trade-in values vary based on the condition, year, and configuration of your trade-in device, and may also vary between online and in-store trade-in. You must be at least 18 years old. In-store trade-in requires presentation of a valid, government-issued photo ID (local law may require saving this information). Additional terms from Apple or Apple's trade-in partners may apply.

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